



Pacific K225-12

- » Operates under Windows 10™ & is network ready at installation
- » 15 & 19" touch screen 2D/3D available
- » Unlimited storage for tooling, programs & off-line programming
- » Remote access capability

What can a Pacific upgrade do for you?

Increase...

- » Accuracy
- » Ease of Training
- » Peace of mind
- » Productivity
- » Safety
- » Technological features

Reduce...

- » Scrap rate
- » Need for multiple operators

**WE STAND
BEHIND OUR WORK.**
Every Retrofit is backed by our
1 year Retrofit Warranty!



Pacific Press Holdings

714 N. Walnut St. | Mt. Carmel, IL 62863
618.262.8666 | sales@pacific-press.com

Pacific's **Machine Upgrades Program**



***Have dated equipment
that needs replacing?***

Consider retrofitting your machine with Pacific's proven upgrade packages to increase your machine's speed, accuracy and productivity.

PACKAGES + FEATURES

We offer three unique packages based on your upgrade needs. Whatever the make or model of your hydraulic press or press brake, Pacific can help increase your machine's productivity, accuracy, and safety with these upgrade packages:



BEFORE

AFTER



MILLENNIUM Package (CNC Controls)

This upgrade package is designed for manual hydraulic press or press brake machines that require an upgrade to CNC controls.

- » Replacement hydraulic power unit, fits same location
- » Air cooled oil cooler
- » Main electrical box with ALLEN-BRADLEY PLC
- » Foot control assembly with "Run", "Up" and "E-stop"
- » Pedestal mounted two-hand run station with "Up" and "E-stop" buttons
- » Painting of replaced components
- » Electronic copies of electrical, hydraulic schematics, and manuals
- » Updated safety related signs
- » Conduit and wiring from electrical box to power unit
- » Cylinder replacement components cups, rod packing, and O-rings
- » Prep for domestic shipping
- » PC 800XD 19" 2D/3D touch screen control (pendant mounted for convenient access for the operator)
- » CNC offline software
- » Side housing mounted linear scales for Y1 & Y2
- » Automatic tonnage regulation

*Additional options available - Consult sales rep.



PERFORMANCE Package (Manual Controls)

This upgrade package is designed for manual hydraulic press or press brake machines that need to increase speed, accuracy, and productivity.

- » Replacement hydraulic power unit, fits same location
- » Air cooled oil cooler
- » Main electrical box with ALLEN-BRADLEY PLC
- » Foot control assembly with "Run", "Up", and "E-stop"
- » Pedestal mounted two-hand run station with "Up" and "E-stop" buttons
- » Painting of replaced components
- » Electronic copies of electrical, hydraulic schematics, and manuals
- » Updated safety related signs
- » Conduit and wiring from electrical box to power unit
- » Cylinder replacement components, cups, rod packing, and O-rings
- » Prep for domestic shipping
- » Adjustable stroke control for depth, speed change, and open height
- » Arm assembly switches for depth, speed change, and open height
- » Tonnage control and indicator
- » Level control assembly
- » Weather compensation assembly

*Additional options available - Consult sales rep.



CONTROLS Package

- » PC800 CNC controls and upgrades
- » ALLEN-BRADLEY PLC upgrades
- » ALLEN-BRADLEY PanelView with PLC upgrades
- » AUTOMEC CNC-600

HOW IT WORKS

To minimize downtime and production disruptions, our OEM-certified service technicians can perform most of the work, on-site, at your location. Rebuild/retrofit projects are typically completed in half the time of a new machine build. Once your upgrade/retrofit project is complete, we will ensure your machine is fully functioning properly, and your team is trained in its operation for maximum performance.

Learn more »
pacific-press.com/machine-upgrades