



Pacific 1960's 500-ton CNC press brake– Millennium Upgrade

- » Operates under Windows 10™ & is network ready at installation
- » 19" touch screen 2D/3D
- » Unlimited storage for tooling, programs & off-line programming
- » Remote access capability

What can a Pacific upgrade do for you?

Increase...

- » Productivity
- » Accuracy
- » Safety
- » Throughput
- » Technological features
- » Peace of mind
- » Your bottom line

Reduce...

- » Scrap rate
- » Need for multiple operators

**WE STAND
BEHIND OUR WORK.**
Every Retrofit is backed by our
1 year Retrofit Warranty!



Pacific Press Technologies

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Pacific's Machine Upgrades Program

*Have dated equipment
that needs replacing?*

Consider retrofitting your machine
with Pacific's proven upgrade
packages to increase your machine's
speed, accuracy and productivity.

PACKAGES + FEATURES

We offer three unique packages based on your upgrade needs. Whatever the make or model of your hydraulic press or press brake, Pacific can help increase your machine's productivity, accuracy, and safety with these upgrade packages:



M **MILLENNIUM** Package (CNC Controls)

This upgrade package is designed for manual hydraulic press or press brake machines that require an upgrade to CNC controls.

- » Replacement hydraulic power unit, fits same location
- » Air cooled oil cooler
- » Main electrical box with ALLEN-BRADLEY PLC
- » Foot control assembly with "Run", "Up" and "E-stop"
- » Pedestal mounted two-hand run station with "Up" and "E-stop" buttons
- » Painting of replaced components
- » Electronic copies of electrical, hydraulic schematics, and manuals
- » Updated safety related signs
- » Conduit and wiring from electrical box to power unit
- » Cylinder replacement components cups, rod packing, and O-rings
- » Prep for domestic shipping
- » PC 800XD 19" 2D/3D touch screen control (pendant mounted for convenient access for the operator)
- » DNC offline software
- » Side housing mounted linear scales for Y1 & Y2
- » Automatic tonnage regulation

**Additional options available - Consult sales rep.*

P **PERFORMANCE** Package (Manual Controls)

This upgrade package is designed for manual hydraulic press or press brake machines that need to increase speed, accuracy, and productivity.

- » Replacement hydraulic power unit, fits same location
- » Air cooled oil cooler
- » Main electrical box with ALLEN-BRADLEY PLC
- » Foot control assembly with "Run", "Up", and "E-stop"
- » Pedestal mounted two-hand run station with "Up" and "E-stop" buttons
- » Painting of replaced components
- » Electronic copies of electrical, hydraulic schematics, and manuals
- » Updated safety related signs
- » Conduit and wiring from electrical box to power unit
- » Cylinder replacement components, cups, rod packing, and O-rings
- » Prep for domestic shipping
- » Adjustable stroke control for depth, speed change, and open height
- » Arm assembly switches for depth, speed change, and open height
- » Tonnage control and indicator

**Additional options available - Consult sales rep.*

C **CONTROLS** Package

- » PC800 CNC controls and upgrades
- » ALLEN-BRADLEY PLC upgrades
- » ALLEN-BRADLEY PanelView with PLC upgrades

HOW IT WORKS

To minimize downtime and production disruptions, our OEM-certified service technicians can perform most of the work, on-site, at your location. Rebuild/retrofit projects are typically completed in half the time of a new machine build. Once your upgrade/retrofit project is complete, we will ensure your machine is fully functioning properly, and your team is trained in its

Learn more »
pacific-press.com/machine-upgrades