

# CoastOne Specifications:

Specification	C9	C9X	C12	C15	C15X	G20	G25	G30	G40
Tonnage	25 ton	25 ton	50 ton	50 ton	50 ton	60-72 ton	80-96 ton	100-120 ton	150 ton
Max. bending length	34.17"/2.85'	34.17"/2.85'	51"/4.25'	63"/5.25'	63"/5.25'	82.7"/6.9'	102"/8.5'	122"/10'	161"/13.4'
Distance between frames	31.81"	31.81"	48.00"	60.24"	60.24"	86.6"	106.0"	126.0"	165.0"
Throat depth	7.87"	7.87"	5.90"	5.90"	5.90"	n/a	n/a	n/a	n/a
Open height max	15.75"	31.50"	19.68"	19.68"	31.5"	19.7"	19.7"	23.6"	23.6"
Open height min	9.84"	9.84"	9.84"	9.84"	9.84"	8.66"	8.66"	12.60"	12.60"
Y axis stroke length	5.91"	5.91"	9.84"	9.84"	9.84"	11"	11"	11'	11'
Y axis speed, approach/return	236 IPM	236 IPM	236 IPM	236 IPM	236 IPM	236 IPM	236 IPM	236 IPM	189 IPM
Y axis speed, forming max	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM	23.6 IPM
Y axis accuracy	+/- 0.0000787"	+/- 0.0000787"	+/- 0.0000787"	+/- 0.0000787"	+/- 0.0000787"	+/- 0.0000787"	+/- 0.000079"	+/- 0.000079"	+/- 0.000079"
X axis stroke	15.75"	15.75"	23.62"	23.62"	23.62"	23.6"	23.6"	23.6"	23.6"
X axis speed	14.76 IPS	14.76 IPS	19.69 IPS	19.69 IPS	19.69 IPS	19.69 IPS	19.70 IPS	19.70 IPS	19.70 IPS
X axis accuracy	+/- 0.00197"	+/- 0.00197"	+/- 0.00197"	+/- 0.00197"	+/- 0.00197"	+/- 0.00098"	+/- 0.00098"	+/- 0.00098"	+/- 0.00098"
R axis stroke	5.32"	5.32"	7.87"	7.87"	7.87"	7.9"	7.9"	7.9"	7.9"
R axis speed	236 IPM	236 IPM	236 IPM	236 IPM	236 IPM	141 IPM	236 IPM	236 IPM	236 IPM
Motor power	6.7 HP	6.7 HP	13.4 HP	13.4 HP	13.4 HP	17.7 HP	26.8 HP	33.5 HP	40 HP
Machine weight	4,409 lbs.	4,409 lbs.	6,173 lbs.	6,614 lbs.	6,614 lbs.	8,818 lb.	11,023 lb.	13,228 lb.	15,432 lb.
Machine width, foot to foot	43.5	43.5	76"	87.8"	87.8"				
Machine width, frame	34.17"	34.17"	51"	63"	63"	119"	138"	138"	197"
Machine depth	47.24"	47.24"	61"	31.32"	31.42"	78"	78"	78"	78"
Machine height	82.68"	82.68"	89.76"	89.76"	89.76"	93"	104"	116"	116"
Control	Omron	Omron	Omron	Omron	Omron	Omron	Omron	Omron	Omron
Servo motor	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic	Yaskawa/ Panasonic
Ball screws	1	1	2	2	2	3	4	5	6



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